

## DESCRIPTION

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STABOND W 625 is a water based contact adhesive. This product has been successfully used for bonding various surfaces such as: high pressure laminate, EPS board, wood, and aluminum.

## PROPERTIES

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TYPE:	SYNTHETIC RUBBER	DRY TIME:	10-30 MIN.
COLOR:	WHITE	CURE TIME:	5 DAYS FOR ULTIMATE CURE - HANDLING STRENGTH IMMEDIATELY
SOLIDS:	50%	OPEN TIME:	30 MIN. OVER ENTIRE TEMP.
SHELF LIFE:	6 MONTHS		
WT/GAL:	8.85 LBS		
VISCOSITY:	1000 CPS @ 75 °F		
APPLICATION TEMP.:	70 °F TO 100 °F	CLEANER:	WATER
HEAT RESISTANCE:	> 180 °F	SOLIDS:	50%

## APPLICATION

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STABOND W 625 adhesive is designed for brush, roller coat or spray application. Surfaces to be bonded must be free of dirt, oil, and grease. Apply a uniform wet film to both substrates to be laminated and allow to dry before combining with good compression (a pinch roller is the preferred way to combine the substrates).

## STORAGE

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Store at 70 °F to 80 °F. The containers should be kept closed when not in use. **DO NOT FREEZE.**

## CAUTION

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This compound is nonflammable. Vapors are harmful if inhaled. It may cause eye and skin irritation. Avoid contact with eyes, skin, and clothing. Thoroughly read the SDS before using this product

## IMPORTANT

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Suggestions for the use of this product are based on tests believed to be reliable; however, the user should determine suitability for the intended use by his own evaluation. Because the use of the material is beyond our control, neither the seller nor the manufacturer shall be liable for any injury, loss, or damage, direct or consequential, arising out of the use or inability to use this product. Seller and manufacturer's sole obligation shall be replacement of material proved to be defective.