

Technical Data Sheet



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DESCRIPTION

STABOND T-161 is an excellent general-purpose Neoprene contact adhesive designed for brush or roller application. It's high solids content provides fast initial strength for bonding Neoprene and other synthetic rubbers to metal, wood and a variety of other substrates. It has also been widely used for adhering urethane, Neoprene and vinyl foams, both rigid and flexible, to themselves and other materials. STABOND T-161 may be reactivated with heat or solvent.

PROPERTIES

TYPE:	NEOPRENE	SHELF LIFE:	6 MONTHS
COLOR:	NATURAL	THINNER:	STABOND T-THINNER
SOLIDS:	26%	VISCOSITY:	1400 CPS
COVERAGE:	120 SQ. FT. /GALLON	TACK PERIOD:	20-30 MINUTES
WT/GAL:	7.2 lbs	PEEL STRNGTH:	≥ 25 PIW

APPLICATION

STABOND T-161 is formulated for brush or roller application. All surfaces must be clean and free of grease to insure maximum bond strength. Apply adhesive to both surfaces and allow to dry until almost tack free. Apply pressure to insure intimate contact of the substrates.

STORAGE

For maximum shelf life, store material in cool dry area and keep container tightly sealed. Storage temperature of 60°-80°F. is recommended. Lower storage temperature will cause a temporary increase in viscosity. Rotate stock on a "First in First out" basis. For optimum results agitate adhesive prior to use.

DANGER

Extremely flammable. Toxic. Vapors may ignite explosively. Provide fresh air cross ventilation to prevent build-up of vapors. Keep away from heat, sparks and from open flame. Do not smoke. Extinguish all flames and pilot lights and turn off all non-explosion proof electrical equipment and sources of ignition during use and until vapors are dissipated. Avoid prolonged or repeated breathing of vapors. Close container after use. Contains aliphatic hydrocarbons, toluene and ketones. **KEEP OUT OF REACH OF CHILDREN.** Harmful or fatal if swallowed. If swallowed do not induce vomiting, call physician immediately. **THOROUGHLY READ THE SDS FOR THIS PRODUCT PRIOR TO USING IT.**

IMPORTANT

Suggestions for the use of this product are based on tests believed to be reliable; however, the user should determine suitability for the intended use by his own evaluation. Because the use of the material is beyond our control, neither the seller nor the manufacturer shall be liable for any injury, loss, or damage, direct or consequential, arising out of the use or inability to use this product. Seller and manufacturer's sole obligation shall be replacement of material proved to be defective.