

## Technical Data Sheet



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## DESCRIPTION

STABOND T-150D is a high-performance solvent type primer formulated to improve adhesion in the covering of commercial aircraft interior panels with decorative laminates. STABOND T-150D conforms to Douglas Aircraft Company DPM 5761-1.

## PROPERTIES

TYPE:	NEOPRENE	SHELF LIFE:	12 MONTHS
COLOR:	BLACK	THINNER:	SEE APPLICATION
SOLIDS:	19 ± 2%	VISCOSITY:	340-380 CPS
WT/GAL:	6.6 lbs	PEEL STRENGTH:	≥ 13 PIW

## APPLICATION

STABOND T-150D is of a brush consistency, but is normally thinned for spraying. Suggested diluent and ratio are as follows:

Methyl Ethyl Ketone	50%
Methyl n-Butyl Ketone	50%

Mix by weight or volume and dilute:

T-150D	100 parts by weight
Diluent	115 parts by weight

Apply primer with 1.5-2 cross coats (3-4 passes) allowing to dry slightly between passes. Suggested spray equipment:

Binks Model 18, 66 SD air cap, 63-A needle and 63-C fluid tip  
60-90 psi atomization pressure, 2.5-10 psi pot pressure

## STORAGE

For maximum shelf life, store material in cool dry area and keep container tightly sealed. Storage temperature of 60°-80°F. is recommended. Lower storage temperature will cause a temporary increase in viscosity. Rotate stock on a "First in First out" basis. For optimum results agitate adhesive prior to use.

## DANGER

Extremely flammable. Toxic. Vapors may ignite explosively. provide fresh air cross ventilation to prevent build-up of vapors. Keep away from heat, sparks and from open flame. Do not smoke. Extinguish all flames and pilot lights and turn off all non-explosion proof electrical equipment and sources of ignition during use and until vapors are dissipated. Avoid prolonged or repeated breathing of vapors. Close container after use. Contains aliphatic hydrocarbons, toluene and ketones. **KEEP OUT OF REACH OF CHILDREN.** Harmful or fatal if swallowed. If swallowed do not induce vomiting, call physician immediately. THOROUGHLY READ THE SDS FOR THIS PRODUCT PRIOR TO USING IT.

## IMPORTANT

Suggestions for the use of this product are based on tests believed to be reliable; however, the user should determine suitability for the intended use by his own evaluation. Because the use of the material is beyond our control, neither the seller nor the manufacturer shall be liable for any injury, loss, or damage, direct or consequential, arising out of the use or inability to use this product. Seller and manufacturer's sole obligation shall be replacement of material proved to be defective.