

Technical Data Sheet



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DESCRIPTION

STABOND T-150A is a general-purpose Neoprene contact adhesive formulated for brush or roller application, and designed to bond a wide variety of porous and non-porous surfaces. T-150A has been successfully used for bonding decorative plastic laminates to particle board, wood and metals. The adhesive will provide high strength and fast tack when bonding such substrates as polyurethane foam, cloth and a variety of plastics and synthetic rubbers.

PROPERTIES

TYPE:	NEOPRENE	SHELF LIFE:	6 MONTHS
COLOR:	PALE YELLOW	THINNER:	STABOND C-THINNER
SOLIDS:	≥ 19.5%	VISCOSITY:	800-850 CPS
COVERAGE:	120 SQ. FT. /GALLON	BONDING RANGE:	≥ 1 HOUR
WT/GAL:	6.7 lbs	PEL STRENGTH:	≥ 18 PIW

APPLICATION

STABOND T-150A is formulated for brush or roller application. All surfaces must be clean, dry and free from oil and grease to insure maximum bond strength. Adhesive must be uniformly applied to both surfaces. On porous surfaces apply a second coat after the initial coat is completely dry. Under normal conditions of both temperature and humidity, bonds may be made in 5 minutes up to 45 minutes. Position surfaces carefully and join with sufficient pressure to insure intimate contact over the entire area to be bonded.

STORAGE

For maximum shelf life, store material in cool dry area and keep container tightly sealed. Storage temperature of 60° -80°F. is recommended. Lower storage temperature will cause a temporary increase in viscosity. Rotate stock on a "First in First out" basis. For optimum results agitate adhesive prior to use.

DANGER

Extremely flammable. Toxic. Vapors may ignite explosively. provide fresh air cross ventilation to prevent build-up of vapors. Keep away from heat, sparks and from open flame. Do not smoke. Extinguish all flames and pilot lights and turn off all non-explosion proof electrical equipment and sources of ignition during use and until vapors are dissipated. Avoid prolonged or repeated breathing of vapors. Close container after use. Contains aliphatic hydrocarbons, toluene and ketones. **KEEP OUT OF REACH OF CHILDREN.** Harmful or fatal if swallowed. If swallowed do not induce vomiting, call physician immediately. **THOROUGHLY READ THE SDS FOR THIS PRODUCT PRIOR TO USING IT.**

IMPORTANT

Suggestions for the use of this product are based on tests believed to be reliable; however, the user should determine suitability for the intended use by his own evaluation. Because the use of the material is beyond our control, neither the seller nor the manufacturer shall be liable for any injury, loss, or damage, direct or consequential, arising out of the use or inability to use this product. Seller and manufacturer's sole obligation shall be replacement of material proved to be defective.