



Technical Data Sheet



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DESCRIPTION

STABOND NS-230W SCH is a fast drying, high solids, brushable adhesive formulated to provide fast, aggressive tack for bonding polyurethane foams, Ethafoam and lightweight fibrous insulation. STABOND NS-230W SCH produces soft, non-dimpling bonds and is suitable for boxing, taping, splicing and laminating foams to themselves and to wood, metal and cloth.

PROPERTIES

TYPE:	SYNTHETIC ELASTOMER	SHELF LIFE:	6 MONTHS
COLOR:	TAN	THINNER:	DO NOT DILUTE
SOLIDS:	33%	VISCOSITY:	900 CPS
BONDING RANGE:	SEE BELOW	VOC:	808 G/L
FLASH POINT:	14 °F	WT/GAL:	9.9 lbs

APPLICATION

Surfaces to be bonded must be free of oil, grease, dirt and mold release agents. Adhesive may be applied by roller or brush. The adhesive should be applied to both surfaces and the substrates combined with good compression within 15 minutes of application.

STORAGE

For maximum shelf life, store material in cool dry area and keep container tightly sealed. Storage temperature of 60°-80°F. are recommended. Lower storage temperature will cause a temporary increase in viscosity. Rotate stock on a "First in First out" basis. For optimum results agitate adhesive prior to use.

DANGER

Extremely flammable. Vapors may ignite explosively. Provide fresh air cross ventilation to prevent build-up of vapors. Keep away from heat, sparks and from open flame. Do not smoke. Extinguish all flames and pilot lights and turn off all non-explosion proof electrical equipment and sources of ignition during use and until vapors are dissipated. Toxic. Contains a brominated hydrocarbon. Eye irritation and dizziness are signs of inadequate ventilation and dangerous concentrations of solvent in the air. Avoid prolonged or repeated breathing of vapors or contact with skin. Close container after use. **KEEP OUT OF REACH OF CHILDREN.** Harmful or fatal if swallowed. THOROUGHLY READ THE SDS FOR THIS PRODUCT PRIOR TO USING IT. ALUMINUM IS NOT AN ACCEPTABLE MATERIAL OF CONSTRUCTION FOR PUMPS, MIXERS, FITTINGS, LINES AND CONNECTIONS.

IMPORTANT

Suggestions for the use of this product are based on tests believed to be reliable; however, the user should determine suitability for the intended use by his own evaluation. Because the use of the material is beyond our control, neither the seller nor the manufacturer shall be liable for any injury, loss, or damage, direct or consequential, arising out of the use or inability to use this product. Seller and manufacturer's sole obligation shall be replacement of material proved to be defective.