




Technical Data Sheet

 Stabond Corporation
1722 W. 139th Street
Gardena, CA 90249

 310/380-6168
310/329-2729 Fax

 stabondlab@yahoo.com

DESCRIPTION

Stabond Mold Release #3 has been developed to facilitate the removal of polyurethane parts from a mold.

PROPERTIES

TYPE:	WAX	SHELF LIFE:	12 MONTHS
COLOR:	WHITE	THINNER:	STABOND T-THINNER
SOLIDS:	10%	VISCOSITY:	VERY THIN SYRUP
COVERAGE:	300 SQ. FT. /GALLON	FLASH POINT:	< 0° F
WT/GAL:	6.09 lbs		

APPLICATION

The mold should be thoroughly cleaned and dried. Preheat the mold to 120°F. Either brush or spray the mold release to the warm, dry surface. Then warm the mold and drive off the solvent by blowing air over the surface. The mold is now ready for use. Porous molds e.g. Plaster of Paris, are not recommended, but if used, must first be sealed with lacquer or similar coating.

STORAGE

For maximum shelf life, store material in cool dry area and keep container tightly sealed. Storage temperature of 60°-80°F. is recommended. Lower storage temperature will cause a temporary increase in viscosity. Rotate stock on a "First in First out" basis. For optimum results agitate adhesive prior to use.

DANGER

Extremely flammable. Toxic. Vapors may ignite explosively. Provide fresh air cross ventilation to prevent build-up of vapors. Keep away from heat, sparks and from open flame. Do not smoke. Extinguish all flames and pilot lights and turn off all non-explosion proof electrical equipment and sources of ignition during use and until vapors are dissipated. Avoid prolonged or repeated breathing of vapors. Close container after use. Contains aromatic and aliphatic hydrocarbons. **KEEP OUT OF REACH OF CHILDREN.** Harmful or fatal if swallowed. If swallowed do not induce vomiting, seek immediate medical attention. **THOROUGHLY READ THE SDS FOR THIS PRODUCT PRIOR TO USING IT.**

IMPORTANT

Suggestions for the use of this product are based on tests believed to be reliable; however, the user should determine suitability for the intended use by his own evaluation. Because the use of the material is beyond our control, neither the seller nor the manufacturer shall be liable for any injury, loss, or damage, direct or consequential, arising out of the use or inability to use this product. Seller and manufacturer's sole obligation shall be replacement of material proved to be defective.